

## MODEL 925 TRANSFER PUMP

### **Instructions for Use**

- 1. Screw telescopic uptake into base of pump and tighten.
- 2. Extend the sliding inner uptake tube to the required length to suit the depth of the container. If the tube does not move easily, loosen the uptake locking sleeve.
- 3. Fully tighten the uptake locking sleeve.

  Note; if this sleeve is not fully tightened the pump will draw air through the joint and fail to deliver the full volume of fluid.
- 4. Screw the pump onto the container (taking care not to damage the plastic thread of the pump). Should the thread not be compatible with the container a variety of adapters are available to suit the majority of drums and containers in current use.

Pump does not deliver full Check that uptake tube is tightly screwed

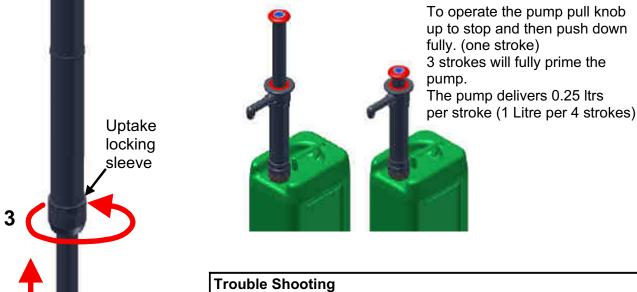
Replace Outlet Valve

Check that locking sleeve is fully tight

to pump



- 22 Trisure adapter Pt No 06960-30
- 23 US Buttress adapter Pt No 06956-02
- 24 Mauser adapter Pt No 06925-26A
- 34 Berg adapter Pt No 05925-B1
- 36 2"BSP x DIN 61/31 adapter Pt No 05934-05
- 39 2"BSP x 64mm adapter Pt No 06925-B3
- 40 DIN 51 adapter Pt No 06R22009
- 41 DIN 71 adapter Pt No 05934-07 Z925-005 Multi Neck Adapter



#### **ERNEST H. HILL LIMITED**

Sliding inner

tube

10-12 MEADOWBROOK PARK - STATION ROAD - HALFWAY - SHEFFIELD S20 3PJ - ENGLAND

Telephone; +44 (0) 114 248 4882 web site; http://www.hillpumps.com

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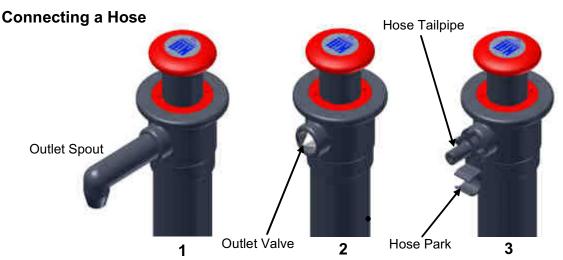
volume of fluid





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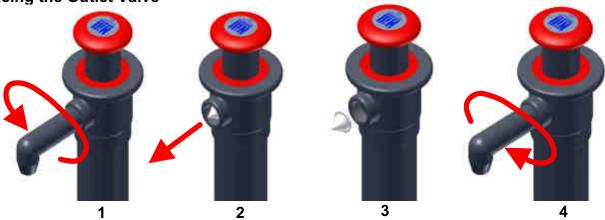
CONTINUED



- 1 Unscrew outlet spout
- 2 Ensure that outlet valve remains in position
- 3 Place hose park over thread of hose tailpipe and screw tightly in place (do not use tools for this)
- 4 Slide hose onto end of hose tailpipe and secure using a worm drive hose clip. The hose park enables the hose to be safely clipped away when not in use.

Note; When a hose is fitted to the pump it will often act as a siphon. It is therefore recommended that a positive shut off valve is fitted to the end of the hose to stop the flow of fluid.

### **Replacing the Outlet Valve**



Over a long period of use it is possible that the performance of the pump will be reduced. This can often be restored by replacing the outlet valve. (Spare part number Z925-060)

- 1 Unscrew the outlet spout
- 2 Remove the outlet valve (if this is difficult, it is recommended that long nose pliers are used to seize the end of the white valve and pull. Attempting to lever the valve out could cause damage to the threads and render the pump inoperable.)
- 3 Clean the seating for the valve and replace with a new outlet valve.
- 4 Refit the outlet spout and tighten in position

#### Safety in Operation

This pump is suitable for pumping a very wide variety of fluids. The pump is manufactured from Polypropylene and L.D.P.E. and is available with nitrile or Viton® seals. Always check for suitable compatibility before using any fluid.

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